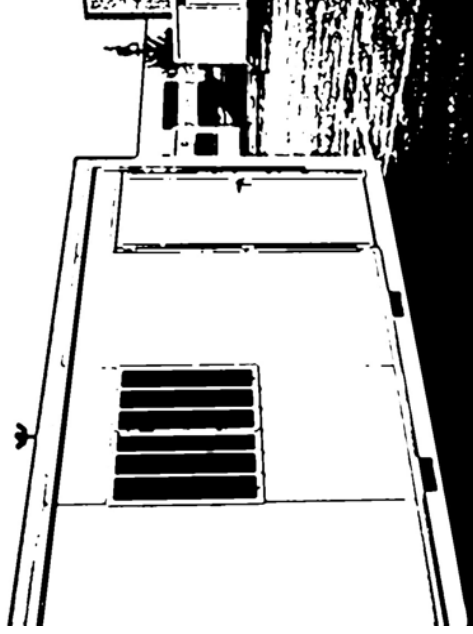


# **algeco®**

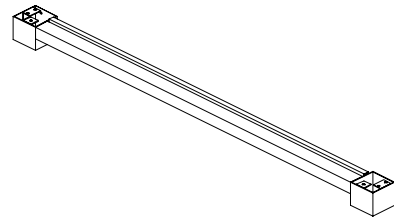
## **Assembly instructions**



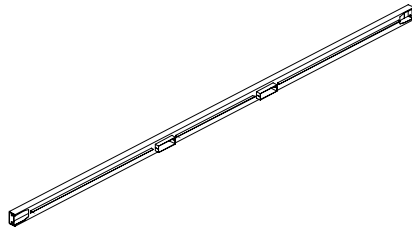
# **4000 KD**

Algeco SPA sede legale ed amministrativa : Via E. Mattei, 2 Fraz.Divisa Marcignago Pavia

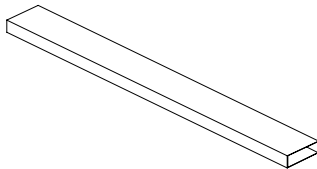
## COMPONENT OF THE BASE



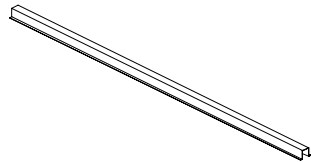
cod. B1  
beam of heading  
2440x150x160  
N. 2



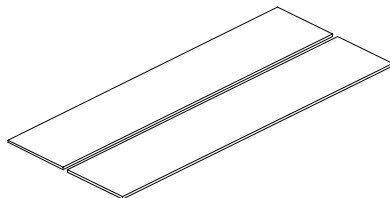
cod. B2  
side beam  
5700x130x160  
N. 2



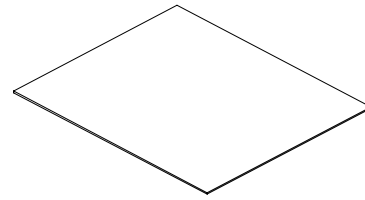
cod. B3  
tubular plant  
2275x250x100  
N. 2



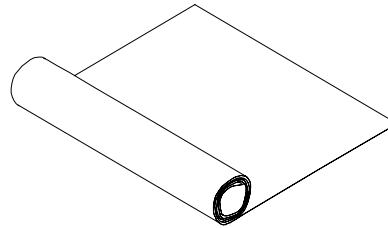
cod. B4  
omega  
2275x80x70  
N. 13



cod. B5  
wool of glass  
2320x5880x50  
strips to be cut



cod. B6  
plain of wood  
2320x1960x18  
N. 3



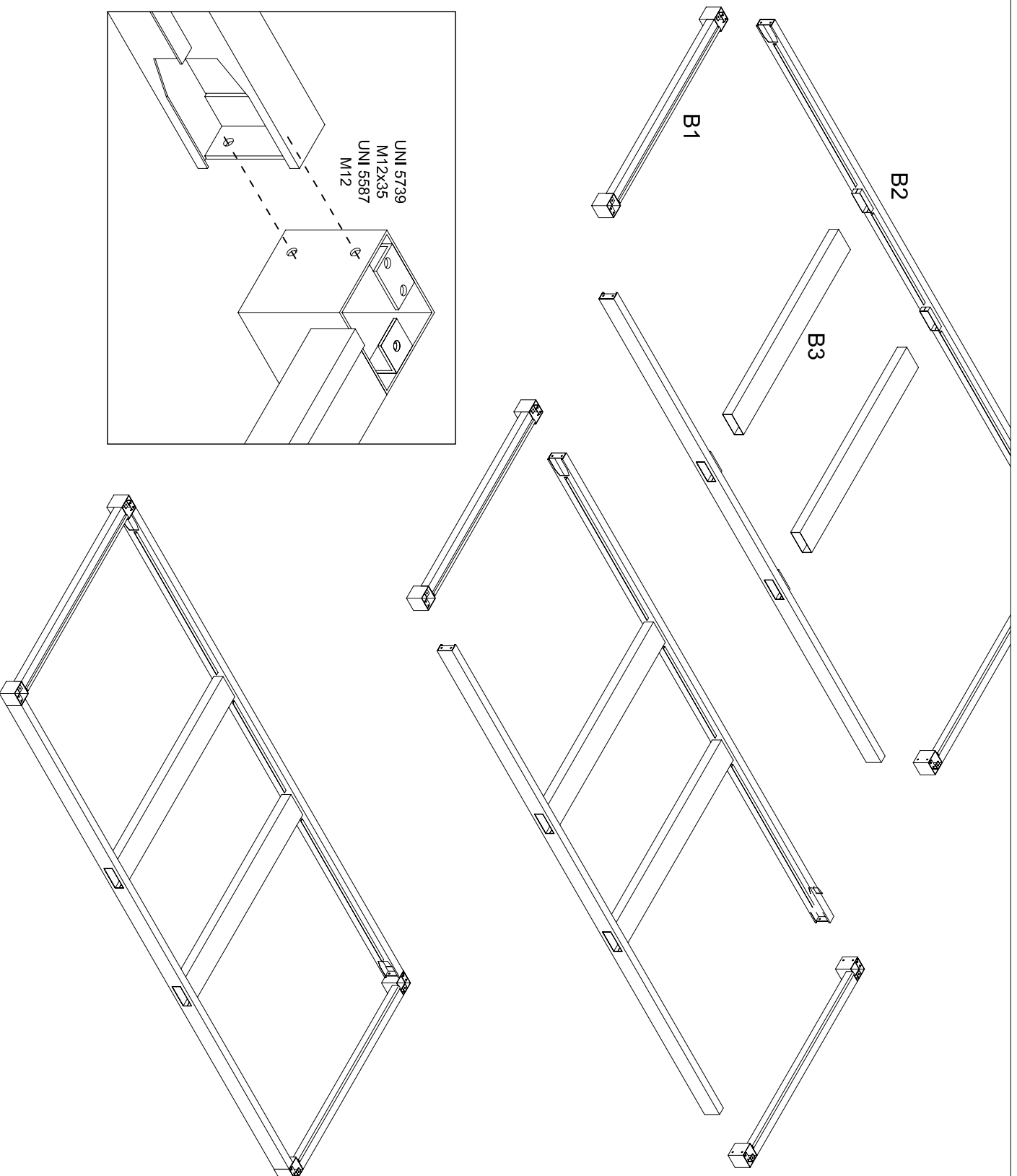
cod. B7  
P.V.C.  
2320x5880  
to cut

UNI	connections	N.
5739	bolts M12x35	8
5587	dice M12	8
8117	selfdrill screws 6,3x25	52
	wood screws 4,8x50	36
	VY - LOK 1053 vinyl glue	

## STRUCTURE SERIES M 2440X6000

### ASSEMBLAGE OF THE BASE

1. To position the elements of the base
2. Insertion of the tubular B3 in the side beams B2
3. To fix the beams of heading B1 with the side beams B3



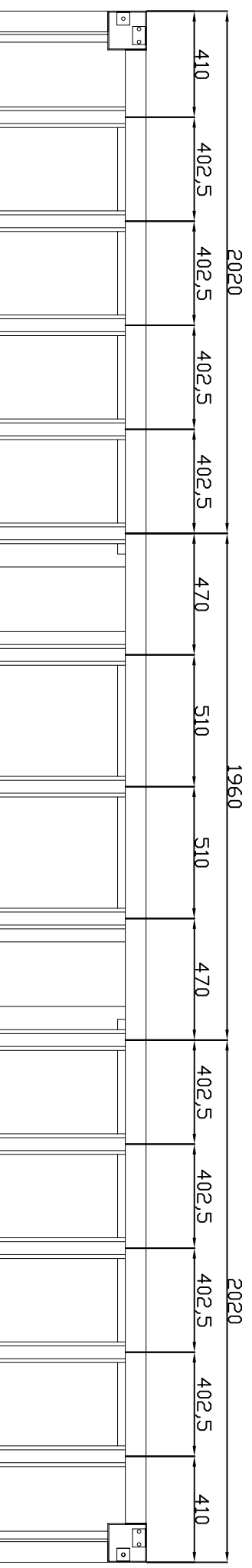
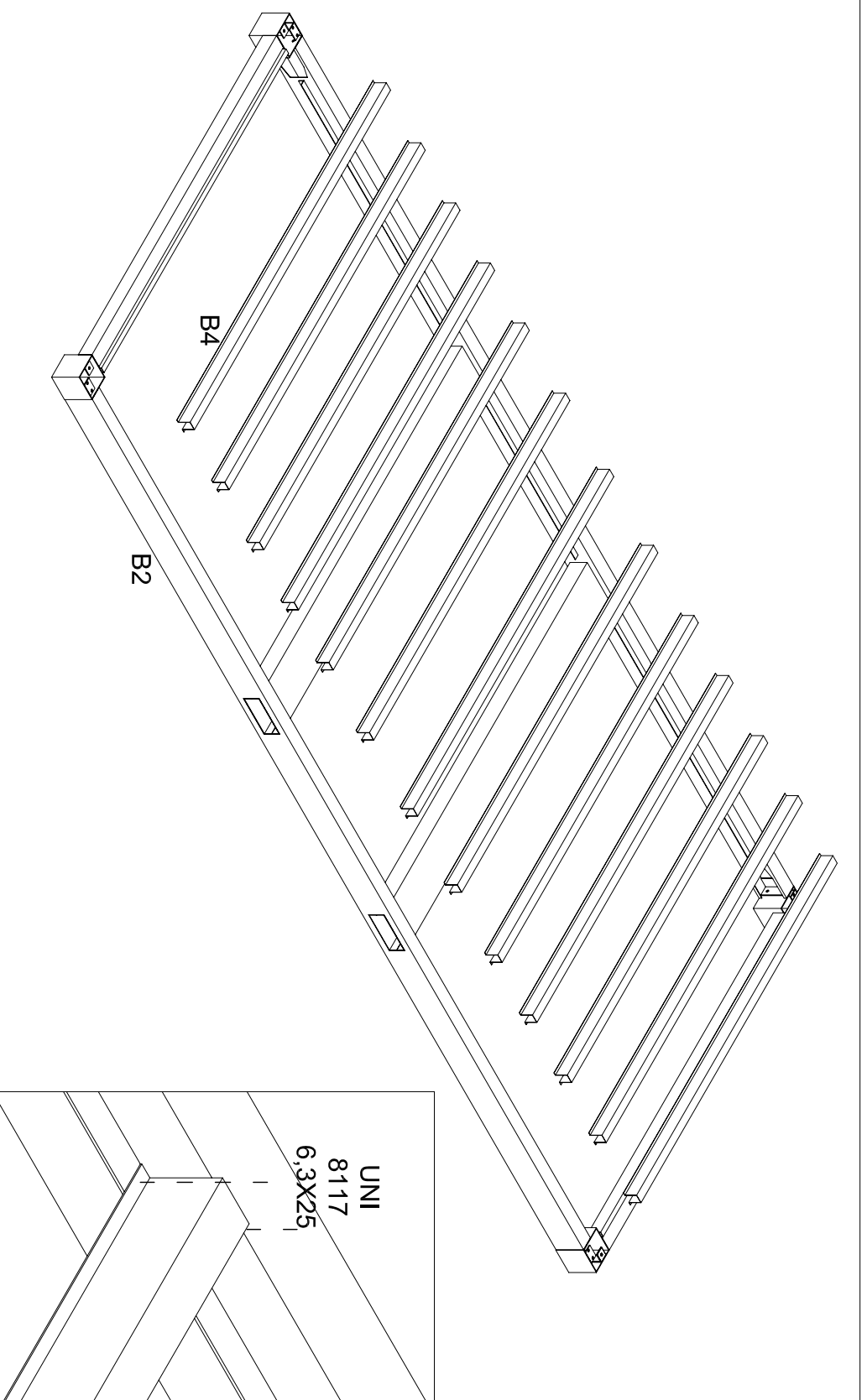
## 2440X6000

## BASE

- B4.

**IMPORTANT:**

**self-drill screws.**



## STRUTTURA SERIE M 2440X6000

### ASSEMBLAGE OF THE BASE

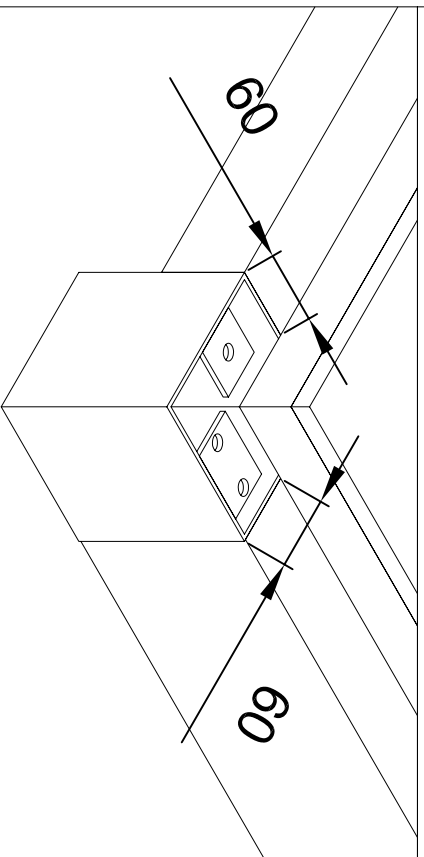
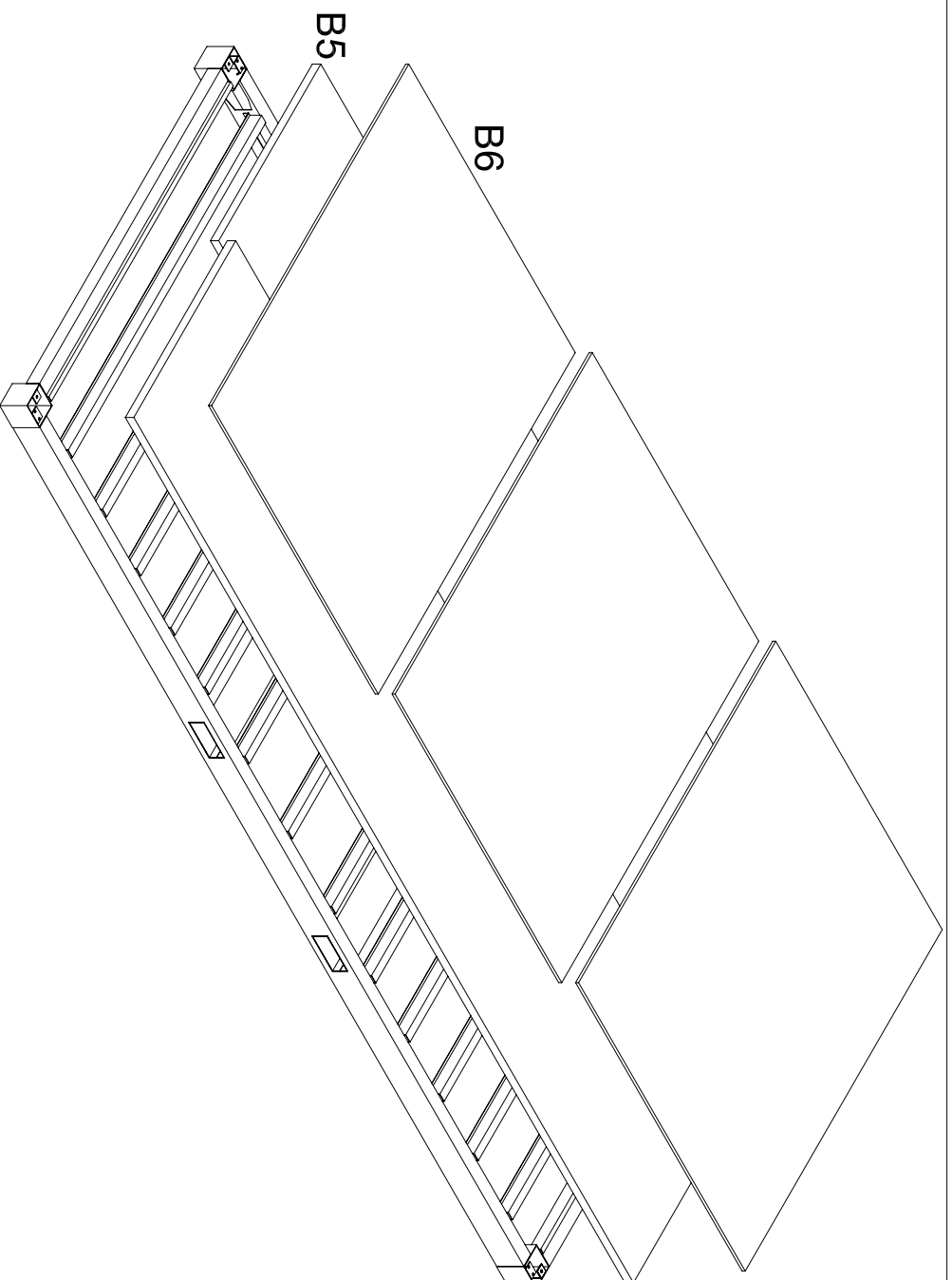
1. To position the strips  
of wool of glass B5

2. To position the  
plain B6

#### IMPORTANT:

to respect the distance  
from the external  
perimeter (60mm.)

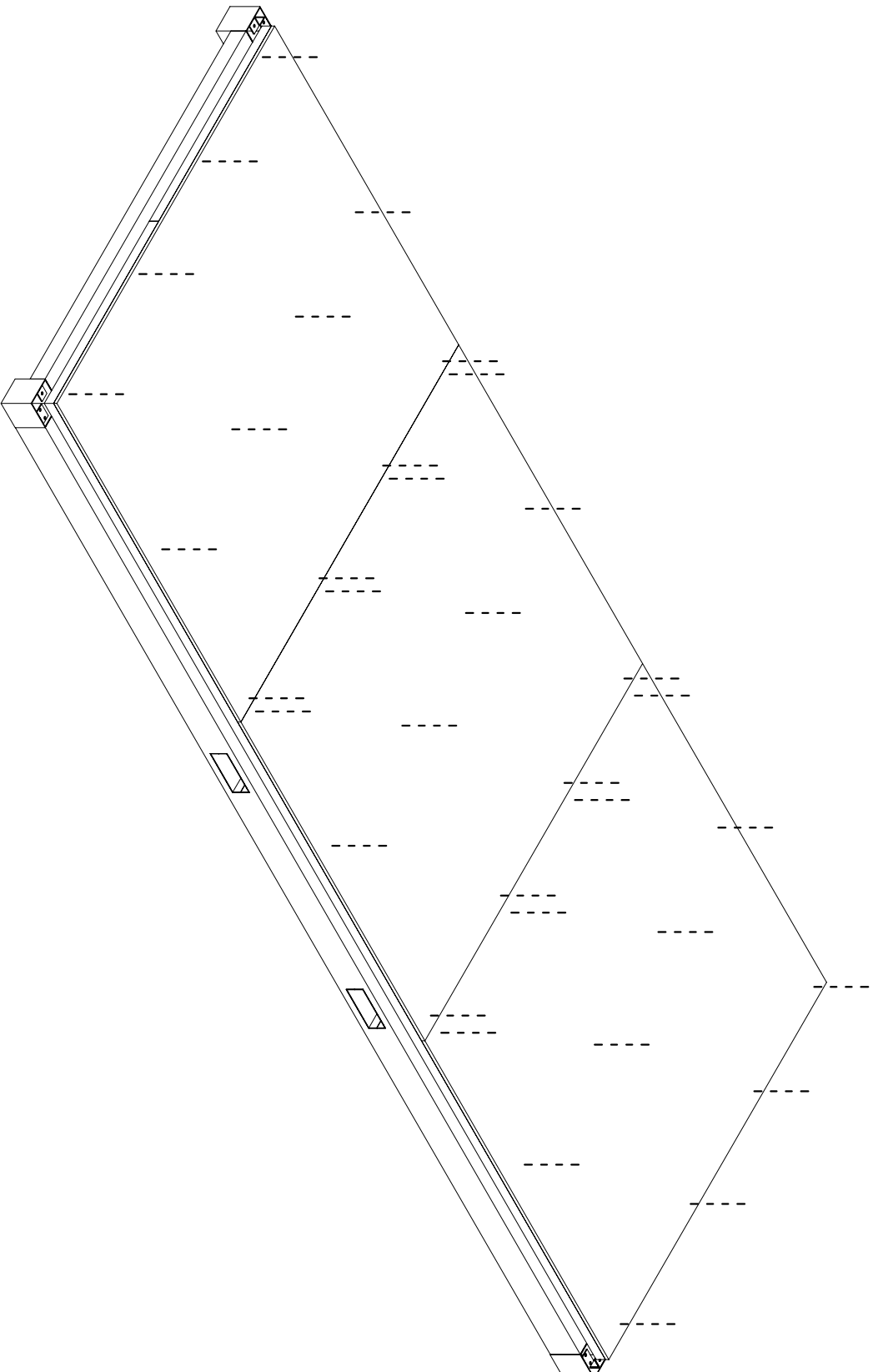
To put the wool of glass  
so that it doesn't go out  
of the outline of the wood  
plans



## STRUCTURE SERIES M 2440X6000

### ASSEMBLAGE OF THE BASE

1. To fix the wood plans to the beams with self-drill screws 4,8x50



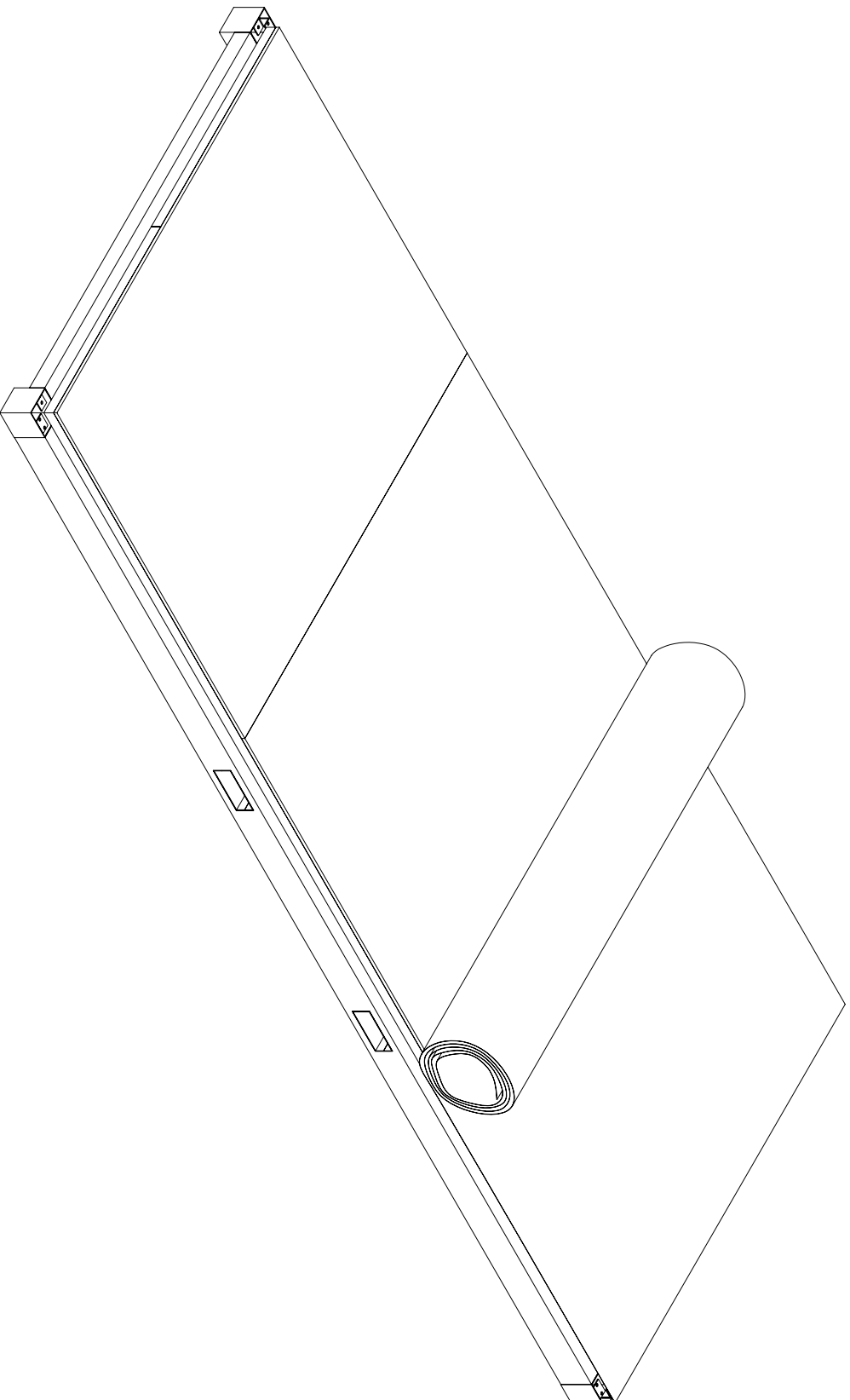
## STRUTTURA SERIE M 2440X6000

### ASSEMBLAGE OF THE BASE

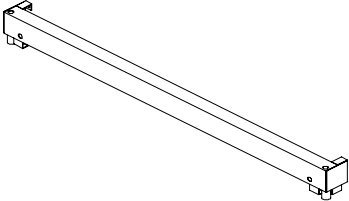
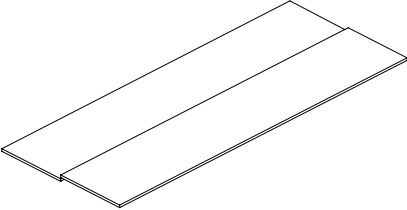
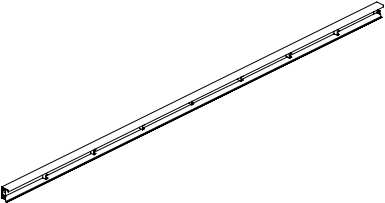
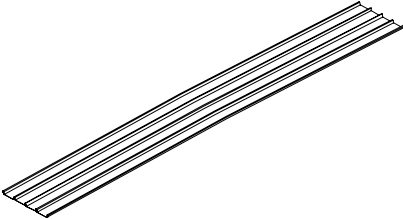
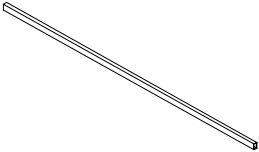
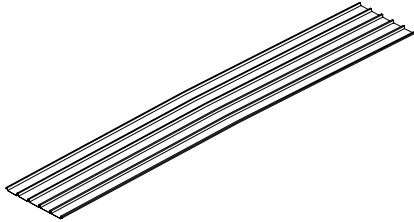
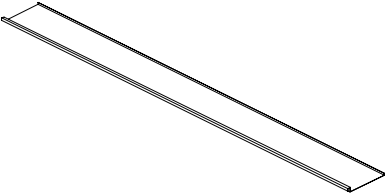
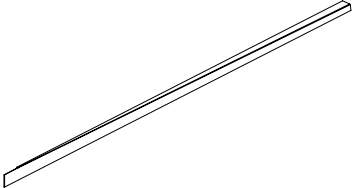
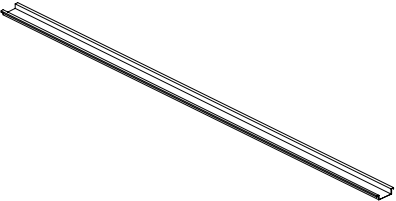
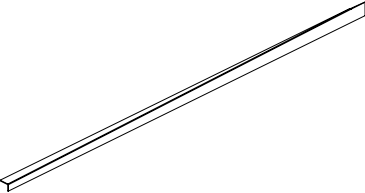
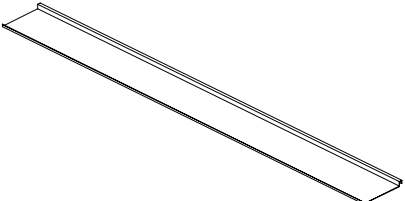

1. To glue the P.V.C. floor with vinyl glue VY - LOK 1053

To pass with a roll above to the P.V.C. for to get a complete adhesion

2. To cut out the P.V.C. to thread wood



## COMPONENT OF THE ROOF

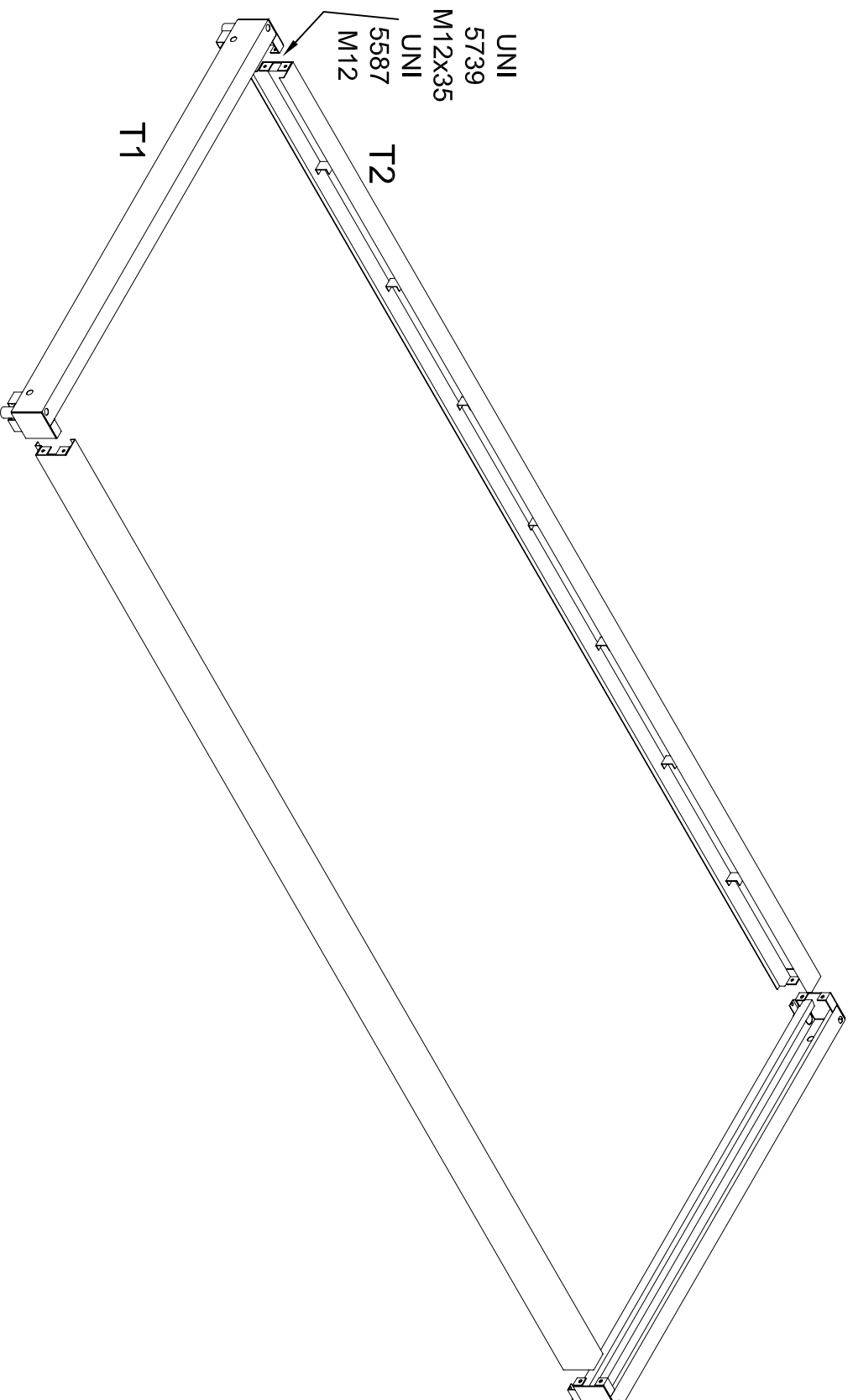
	cod. T1 beam of heading 2440x165x180 N. 2		cod. T7 wool of glass 1200x5920x50 strips to be cut N.2	UNI	connections	N.
	cod. T2 side beam 5670x83x195 N. 2		cod. T8 coverage 732x5885x6/10 N.2	5739	bolts M12x35	8+16
	cod. T3 tubular plant 2435x30x50 N. 7		cod. T9 coverage 915x5885x6/10 N.1	5587	dice M12	8+16
	cod. T4 stave ceiling 2310x235 (right) N. 1		cod. T10 edge protects rain 3050x70x110 N.2	8117	selfdrill screws 6,3x25	28
	cod. T5 stave ceiling 2310x300 N. 18		cod. T11 edge protects rain 3050x70x110 N.2	8117	selfdrill screws 6,3x25 with gasket	38
	cod. T6 stave ceiling 2310x235 (left) N. 1		cod. T12 plate 390x115x5 N.4			



## STRUCTURE SERIES M 2440X6000

### ASSEMBLAGE OF THE ROOF

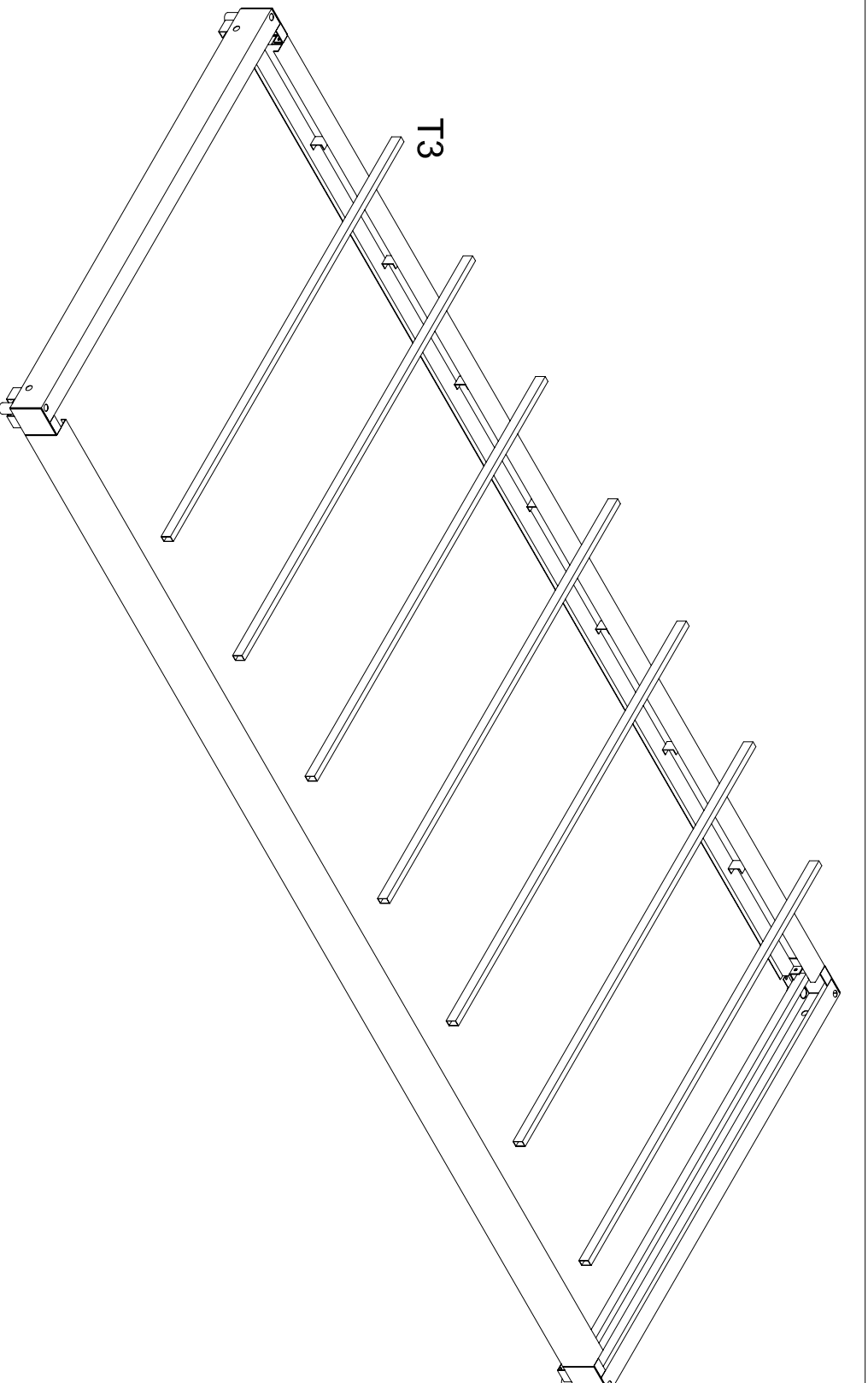
1. To position the beams T1 and the beams T2
2. To stop with bolts and dice M12



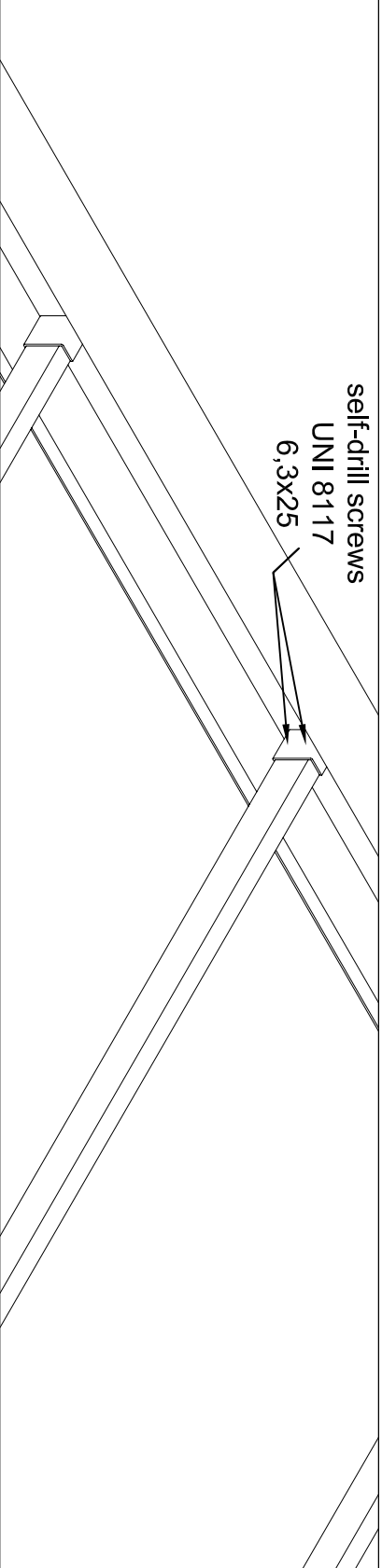
**STRUTTURA SERIE M  
2440X6000**

**ASSEMBLAGE OF THE  
ROOF**

1. To insert the tubular  
T3
2. To stop with self-drill  
screws



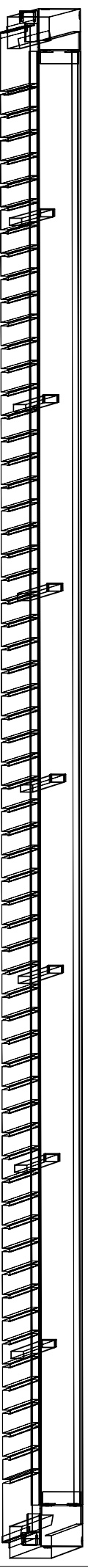
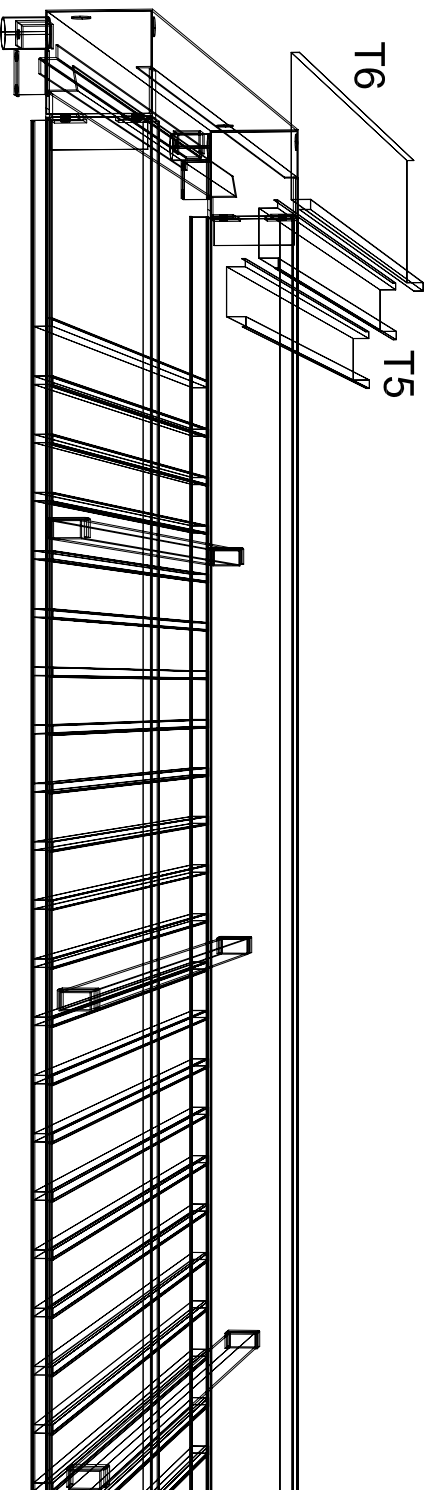
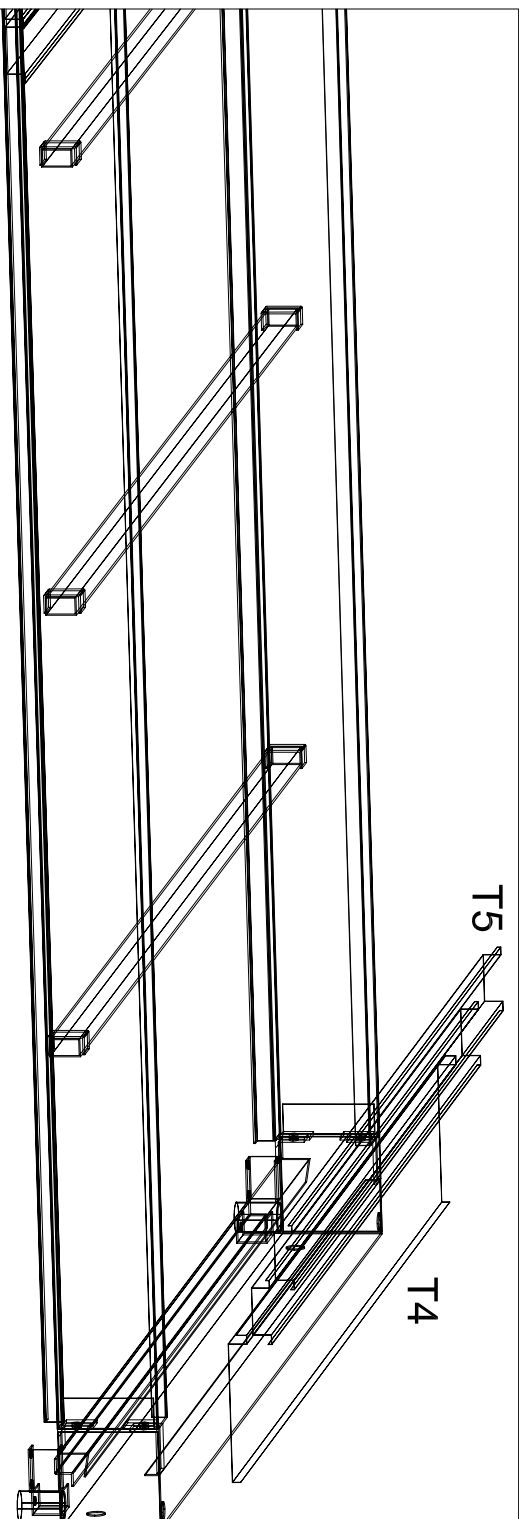
self-drill screws  
UNI 8117  
6,3x25



## STRUTTURA SERIE M 2440X6000

### ASSEMBLAGE OF THE ROOF

1. To insert the stave T4
2. To insert the staves T5
3. To end the insertion with the stave T6

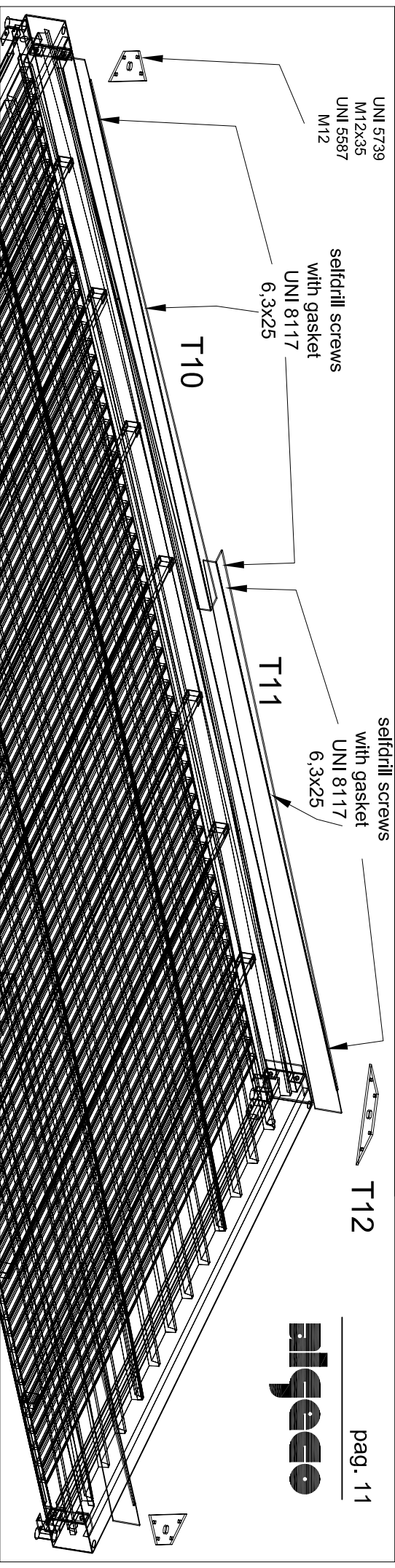
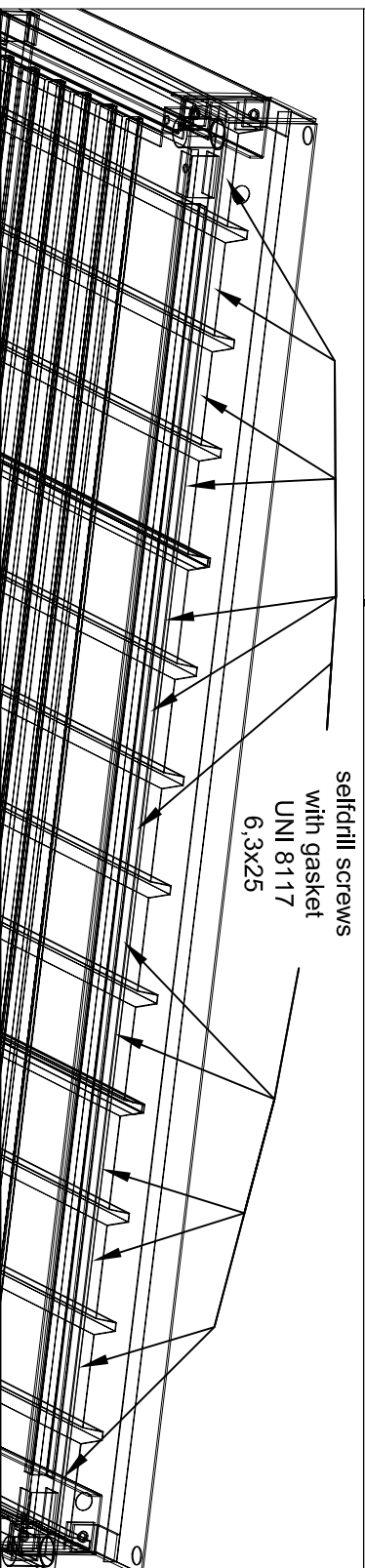
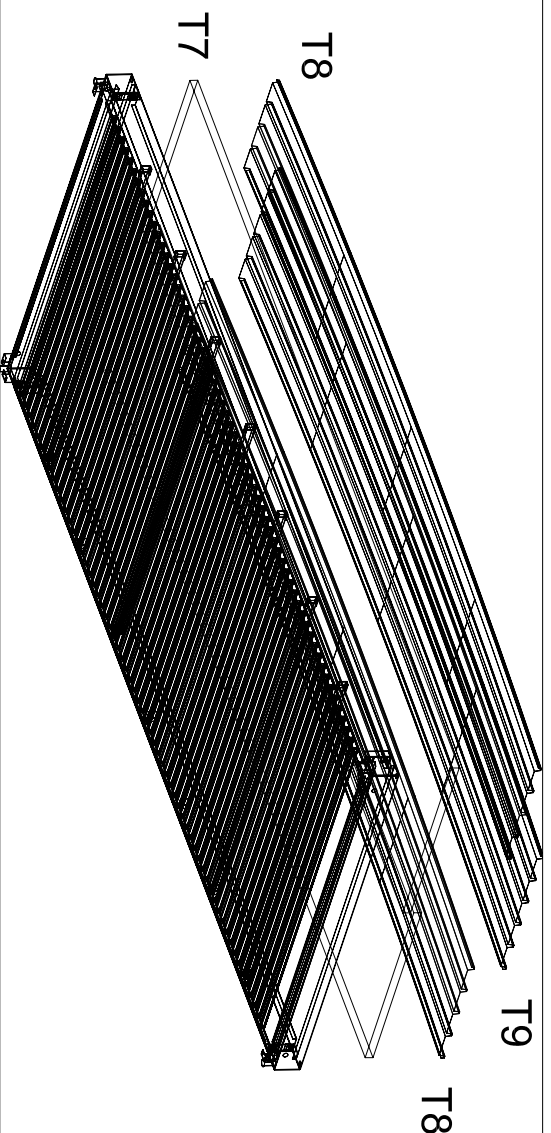


## STRUCTURE SERIES M

2440X6000

### ASSEMBLAGE OF THE ROOF

1. To insert the wool of glass T7 above the tubular T3 and to cut out to measure
2. To insert the plates of coverage T8 and T9 and to screw to the beam T1 with self-drill screws 6,3x25 with gasket
3. To insert the edges it protects rain T10 and T11 and to screw to the beam T2 with self-drill screws 6,3x25 with gasket
4. To insert the plate T12  
To screw the plate with bolts M12x35  
you must have made the holes Ø 14 in the beams



## COMPONENT VERTICAL



cod. V1  
pillar  
150x150x2555  
N. 4



cod. V2  
outline angle to U  
44x30x2540  
N. 4



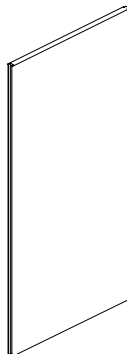
cod. V3  
pipe for water  
Ø52x2550  
N. 4



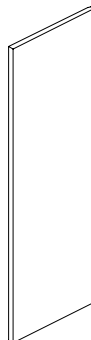
cod. V4  
collar for pipe  
80x48x20  
N. 4



cod. V5  
angle to cover thread  
135x45x2555  
N. 4



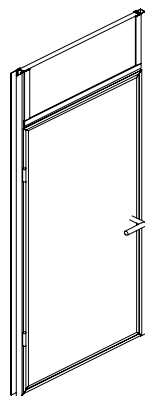
cod. P6  
full panel  
1020x40x2545  
N.11



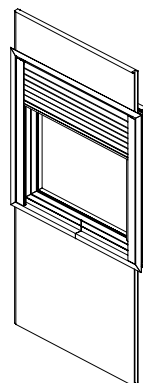
cod. P7  
full panel  
695x40x2545  
N. 2



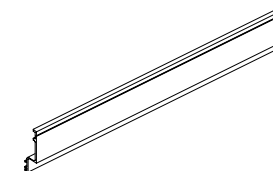
cod. P8  
full panel  
135x40x2545  
N. 2



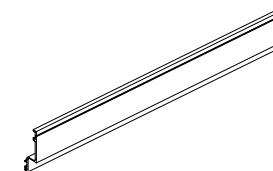
cod. P9  
door panel  
1000x50x2545  
N.1



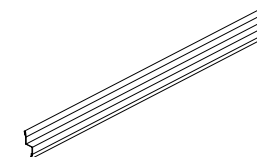
cod. P10  
window panel  
1000x160x2545  
N.2



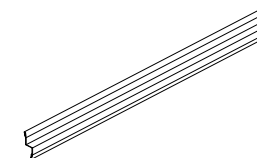
cod. L11  
profile for panel lock  
5690x19x78  
N.2



cod. L12  
profile for panel lock  
2130x19x78  
N.2



cod. L13  
profile for panel lock  
2845x17x50  
N.4



cod. L14  
profile for panel lock  
2130x17x50  
N.2

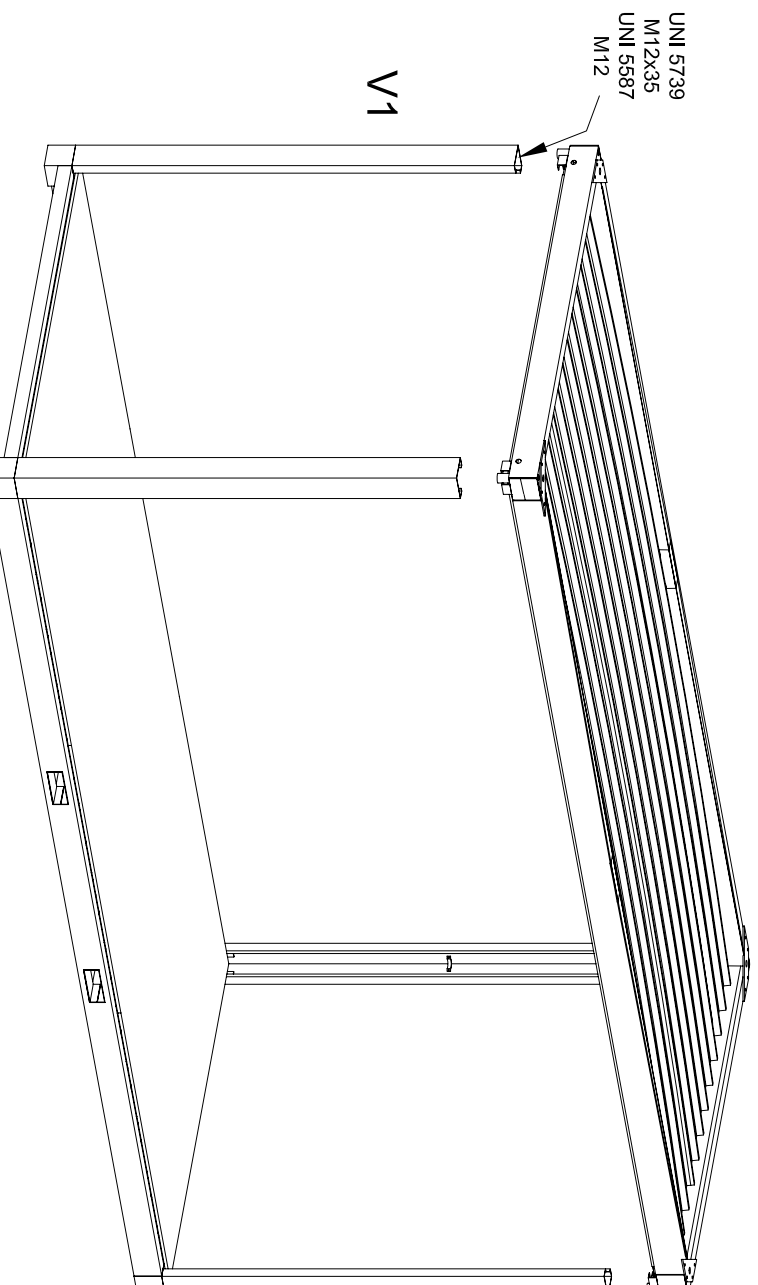
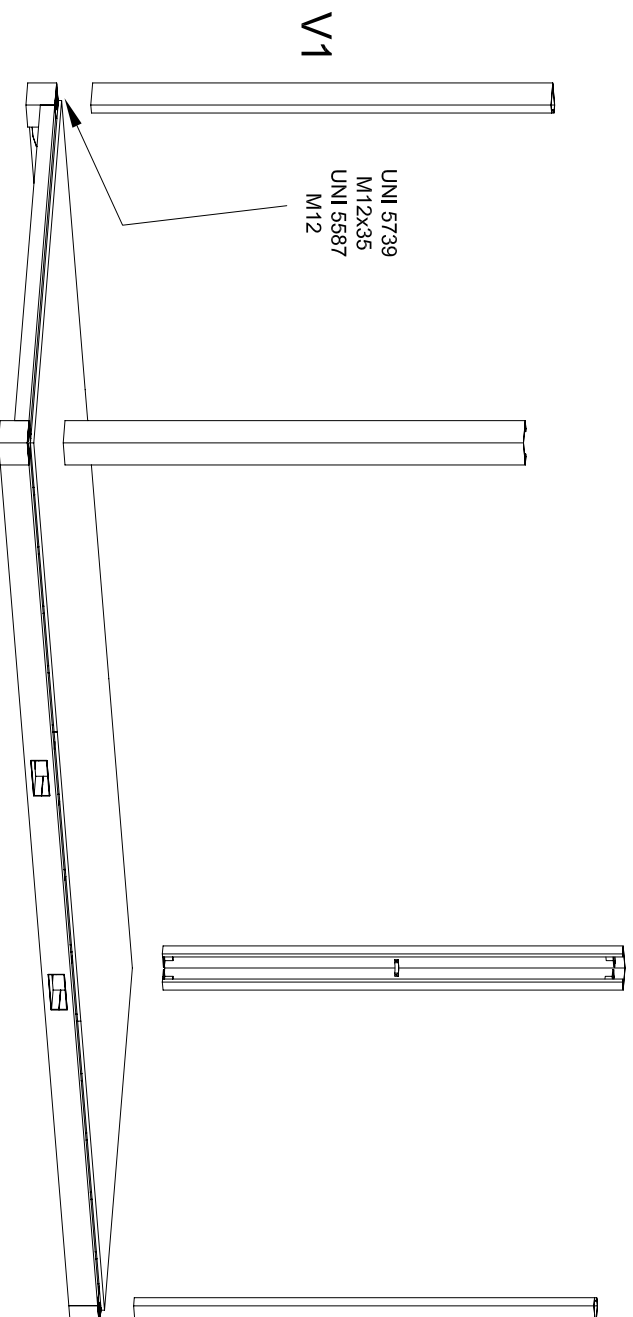
UNI	connections	N.
5739	bolts M12x35	24
5587	dice M12	24
8117	selfdrill screws 6,3x25 with gasket	32
8118	selfdrill screws 4,8x16	60
8119	selfdrill screws 4,2x33	10

silicone

## STRUCTURE SERIES M 2440X6000

### ASSEMBLAGE OF THE VERTICAL PARTS

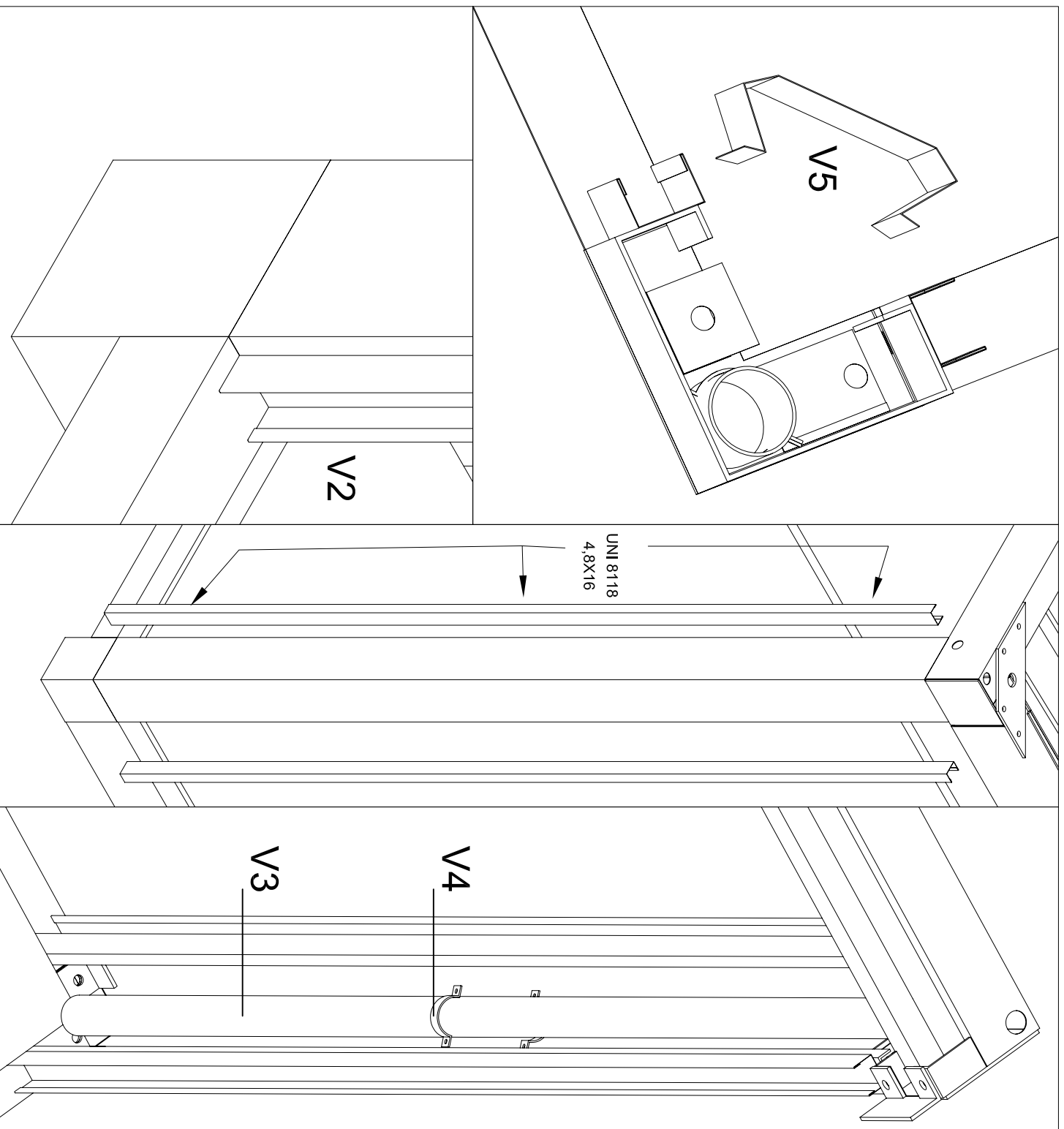
1. To insert the pillars V1 on the base and to stop with bolts and die M12
2. To insert the coverage on the pillars V1 and to stop with bolts and die M12



## STRUCTURE SERIES M 2440X6000

### ASSEMBLAGE OF THE VERTICAL PARTS

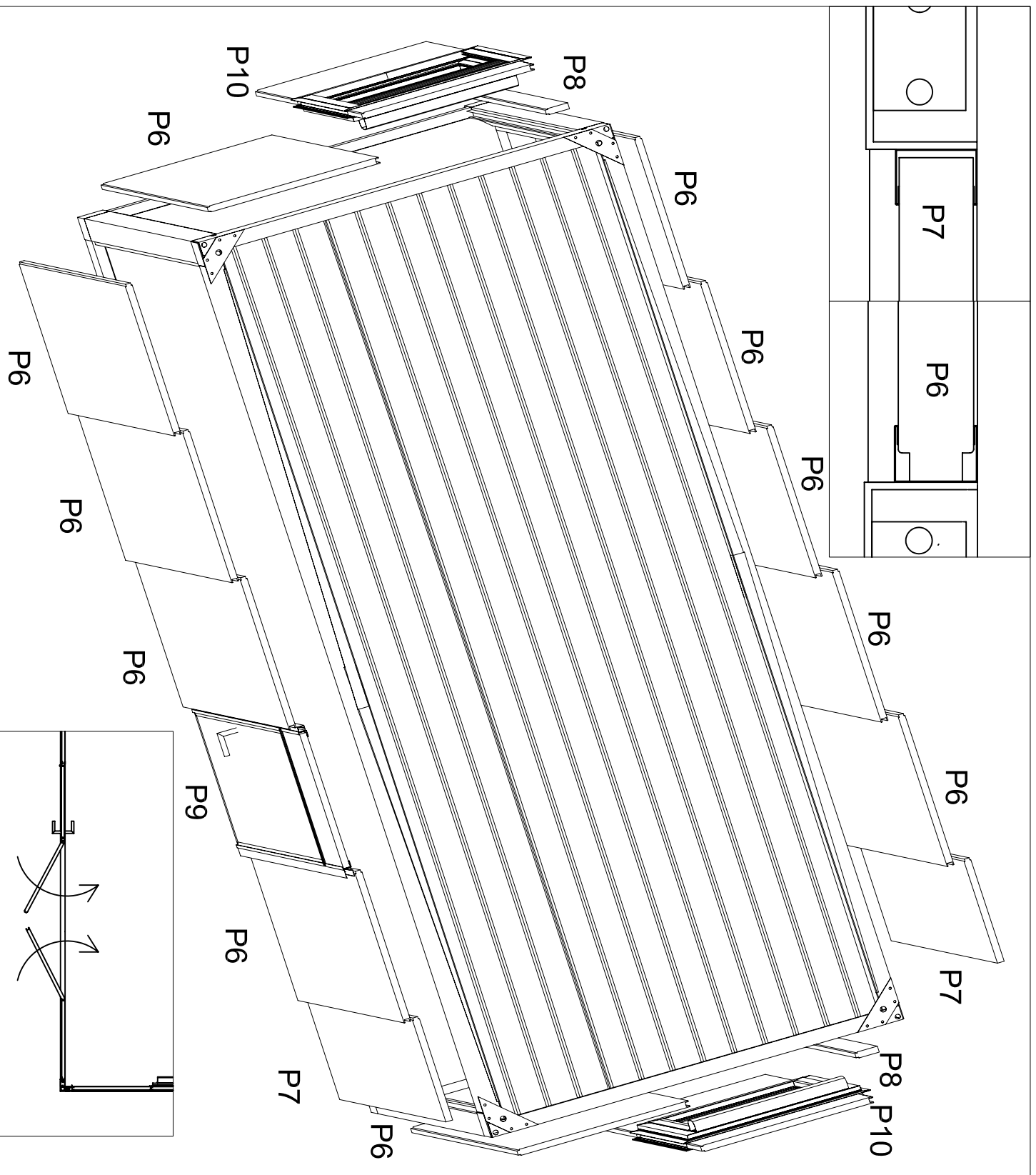
1. To insert the profiles V2 and to fix to the pillar V1 with self-drill screws UNI 8118 4,8x16
2. To insert the tube V3 and to fix to the pillar V1 with the collar V4
3. To insert to joint the angle V5 in the pillar V1



## STRUCTURE SERIES M 2440X6000

### ASSEMBLAGE OF THE VERTICAL PARTS

1. To insert the panels, departing from the angle to the right and from the angle to the left. The drawing represents a configuration type. The door and the windows can be situated in different way to choice of the fitter





## STRUCTURE SERIES M 2440X6000

### ASSEMBLAGE OF THE VERTICAL PARTS

#### 1. Assemblage window:

To insert from the outside the loom

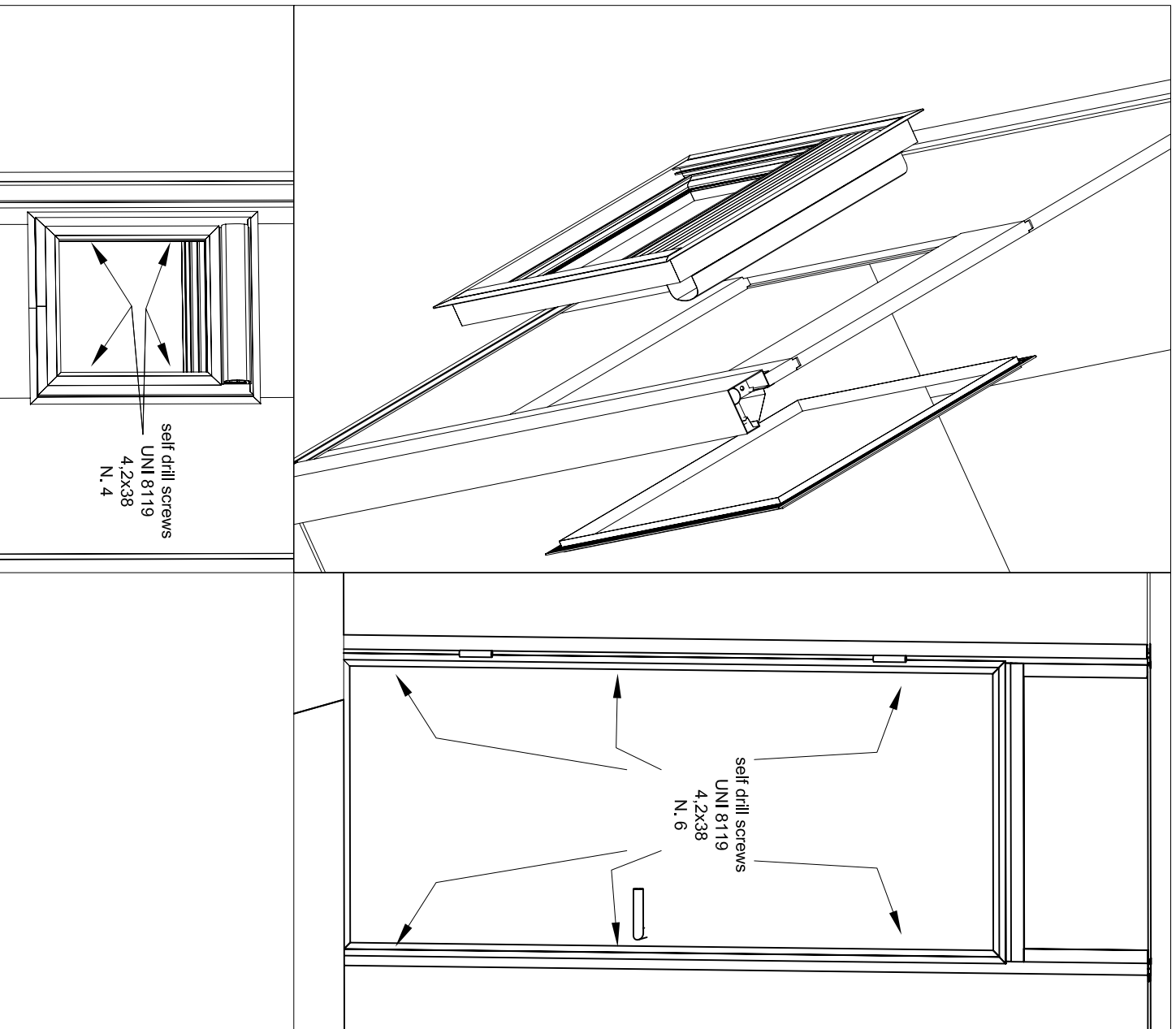
of the whole window.

To insert from the inside the small loom.

To fix to open window the two looms with self-drill screws.

#### 2. Assemblage door:

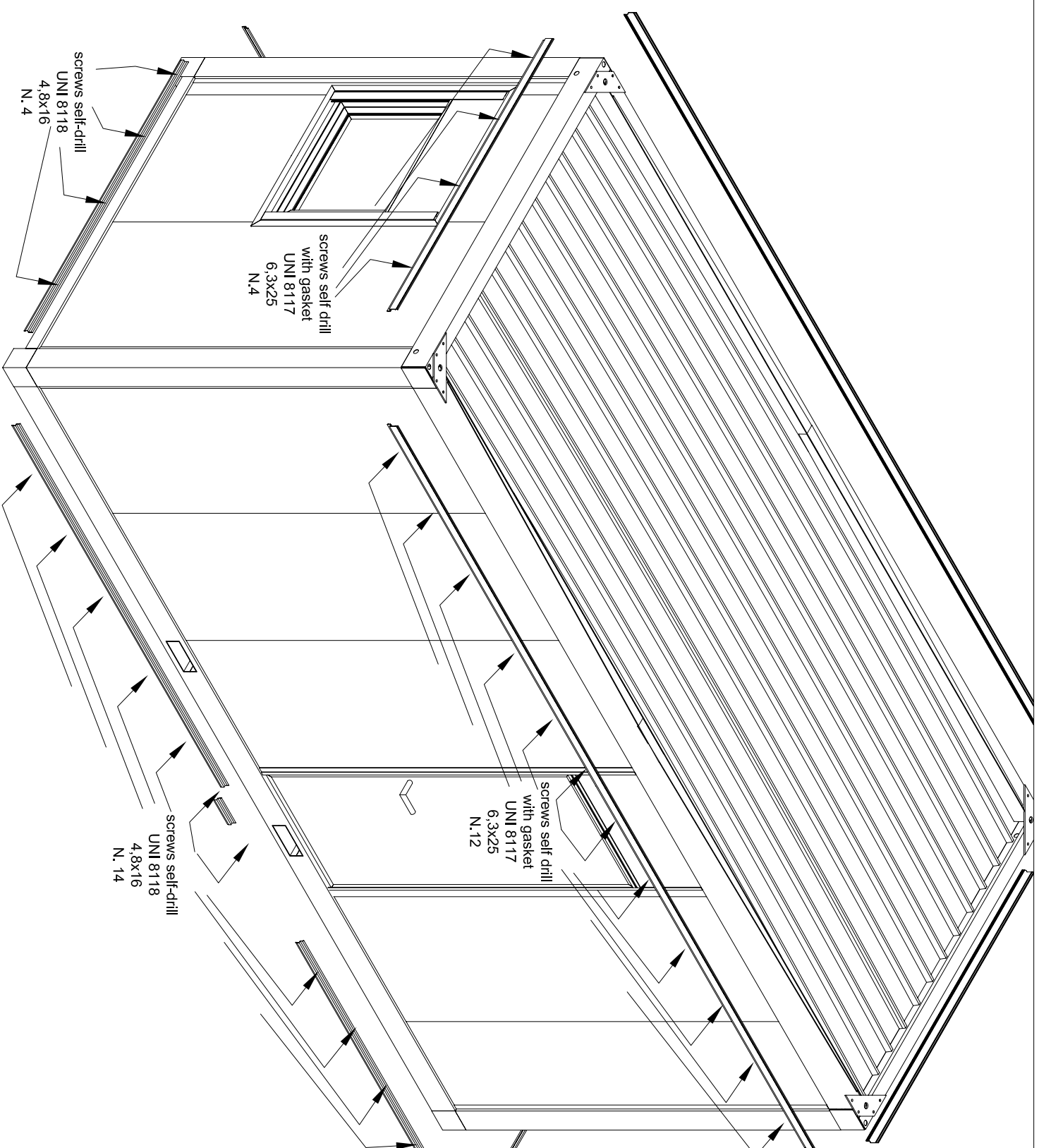
To insert the door panel and subsequently, to open door to stop on the panels.



## STRUCTURE SERIES M 2440X6000

### ASSEMBLAGE OF THE VERTICAL PARTS

1. To insert the profiles L11 and L12 and to fix to the beams of the roof with the screws UNI 8117 6,3x25 with gasket
2. To insert the profiles L13 and L14 and to fix to the beams of the base with the screws UNI 8118 4,8x16



L11/L12

L13/L14

## STRUCTURE SERIES M 2440X6000

### ASSEMBLAGES OF THE VERTICAL PARTS

#### IMPORTANT:

You must use  
abundant silicone  
in the parts of connection  
and in the coverage  
to avoid infiltrations of  
water

